

1 29350

Page 2

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Start Date: 2/04/15 **Start Qty:** 6.00

6

Cust Item ID:

Required Date: 2/13/15 **Req'd Qty:** 6.00

6

Customer:

Reference:

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Run Start *NR1*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop *NR2*

Operation Description

Set Up/ Run Hours

Tool ID

Tool #**Plan
Code**

**Accept
Qty**

Reject
QtyReject
Number.

**Insp.
Stamp**

130

QC21- Final Inspection - Work Order Release

0.00

130

QC

Memo

0.00

Quality Control

Qty	Qty	Number	Stamp
		15/2/19	

APR 15-2-18

Picklist Print

February-04-15 11:18:13 AM

Page 1

Work Order ID: 129350

129350

Parent Item: D5203-041

D5203-041

Parent Item Name: Strut Assembly

Start Date: 2/04/15

Required Date: 2/13/15

Start Qty: 6.00

Required Qty: 6.00

Comments: IPP REV:A 15.01.08 NEW ISSUE DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

AN3C3A		Purchased	No				Each	221.0000		12			
--------	--	-----------	----	--	--	--	------	----------	--	----	--	--	--

AN3C3A

Bolt

**

FF

FEB 17 2015

Location

Loc Qty

Loc Code

* GA ~~131420~~

31

122141

6

124417

25

ST350

190

124417

190

D2690-6

Manufactured

No

Each

17.0000

D2690-6

Lanyard

**

FF

FEB 17 2015

* Location

Loc Qty

Loc Code

ST009

128959

17

127693

17

D5203-045

Manufactured

No

Each

0.0000

D5203-045

Strut Weldment

* 129354

**

FF

FEB 17 2015

MS17984-C405

Purchased

No

Each

2.0000

MS17984-C405

Pin, Quick Release

**

FF

FEB 17 2015

Location

Loc Qty

Loc Code

ST315

131584

2

M129930

2

12

Picklist Print

February-04-15 11:18:13 AM

Page 2

Work Order ID: 129350

Parent Item: D5203-041

Parent Item Name: Strut Assembly

129350

D5203-041

Start Date: 2/04/15

Required Date: 2/13/15

Start Qty: 6.00

Required Qty: 6.00

MS21043-3

Purchased

No

Each

1,249.000

12

MS21043-3

Nut

**

FF

FEB 17 2015

Location

Loc Qty

Loc Code

FG

80

103691

80

FP001

169

m130673

169

GA

17

m130673

17

ST304

983

m131340

983

12

MS21919WCF8

Purchased

No

Each

18.0000

12

MS21919WCF8

Clamp

**

FF

FEB 17 2015

Location

Loc Qty

Loc Code

ST297

18

131513

18

M129947

12

NAS1149C0332R

Purchased

No

Each

4,529.000

24

NAS1149C0332R

WASHER

**

FF

FEB 17 2015

Location

Loc Qty

Loc Code

FP001

2140

m130325

2140

GA

18

125654

18

ST271

2371

125654

44

m130466

327

m131340

2000

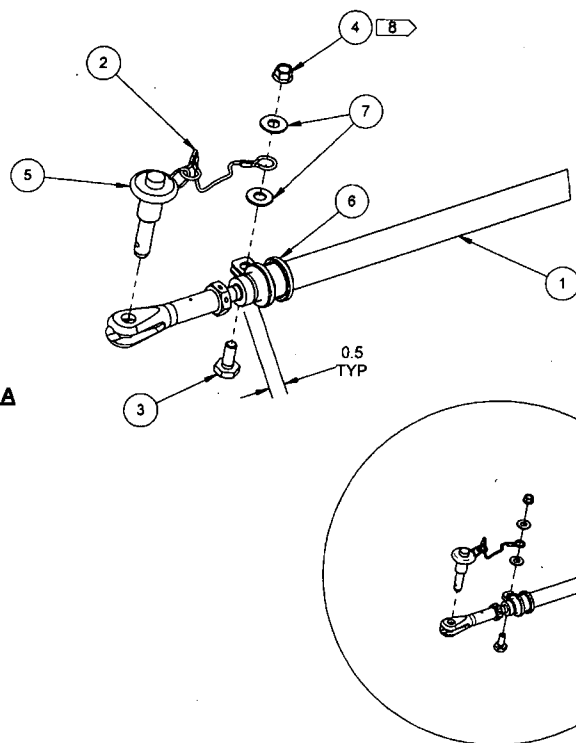
24

February-04-15 11:18:13 AM

Shop Packet Print

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DETAIL A



D5203-041 STRUT ASSEMBLY

ITEM	QTY	P/N	DESCRIPTION
	X	D5203-041	STRUT ASSEMBLY
1	1	D5203-045	STRUT WELDMENT
2	2	D2690-6	LANYARD ASSEMBLY
3	2	AN3C3A	BOLT
4	2	MS21043-3	NUT, SELF-LOCKING
5	2	MS17984-C405	PIN, QUICK RELEASE (NASM17984-C405)
6	2	MS21919WCF8	CLAMP
7	4	NAS1149C0332R	WASHER

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 0.95 lbs
- 8) TORQUE NUTS TO 20-25 in-lb

u/b 1729350

RELEASED

2015 JAN 29

ECN 15-508 4P

APPROVED	A	NEW ISSUE	RF	14.12.19
	REV.	DESCRIPTION	BY	DATE
	DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
	DRAWN	RF		
	CHECKED	VS	DRAWING NO.	REV. A
	MFG. APPR.	DD	D5203	SHEET 1 OF 6
	APPROVED	HS	TITLE	SCALE
	DE APPR.	DS	STRUT ASSEMBLY	NTS
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